

Bend

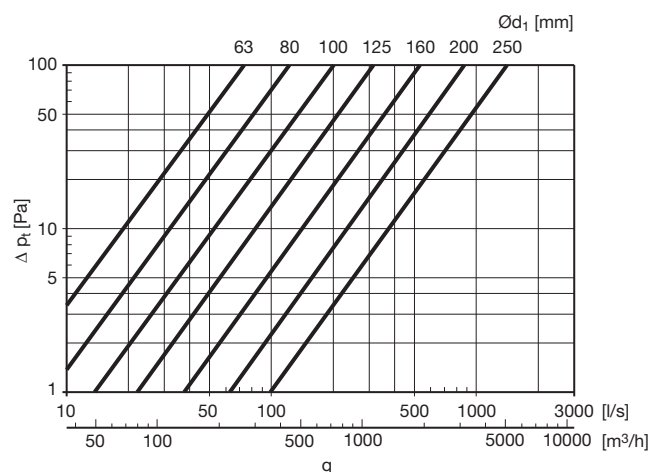
BU 90°



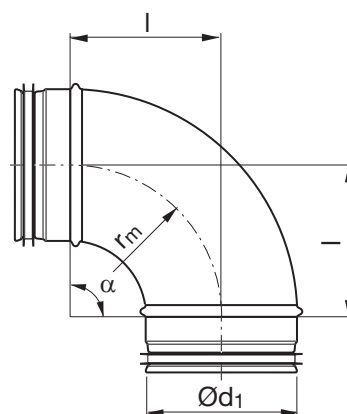
Description

Pressed and seam welded bend.

Technical data



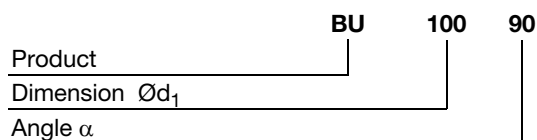
Dimensions



$$r_m \approx 1 \cdot d_1$$

$\text{Ø}d_1$ nom	l [mm]	m [kg]
63	100	0,20
80	105	0,26
100	100	0,31
112	120	0,39
125	125	0,48
140	140	0,54
150	150	0,58
160	160	0,66
180	180	1,02
200	200	1,12
224	225	1,33
250	242	1,77

Ordering example



Bend

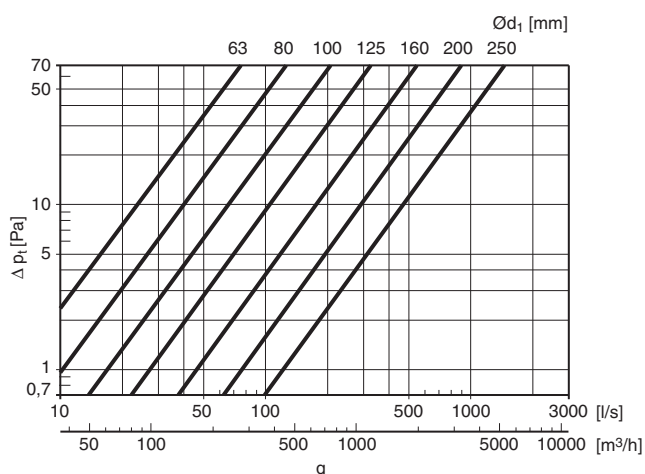
BU 60°



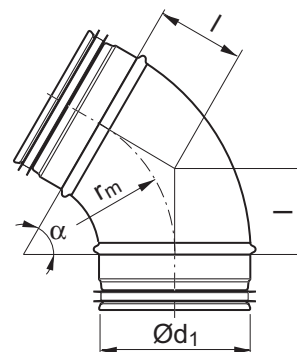
Description

Pressed and seam welded bend.

Technical data



Dimensions



$$r_m \approx 1 \cdot d_1$$

$\text{Ø}d_1$ nom	l [mm]	m [kg]
63	64	0,30
80	58	0,32
100	58	0,33
112	69	0,37
125	72	0,33
140	78	0,51
150	87	0,50
160	92	0,56
180	104	0,79
200	115	0,82
224	130	0,95
250	144	1,12

Bend

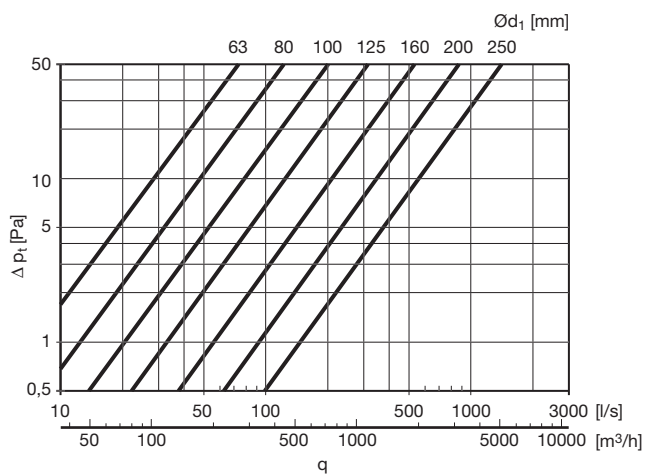
BU 45°



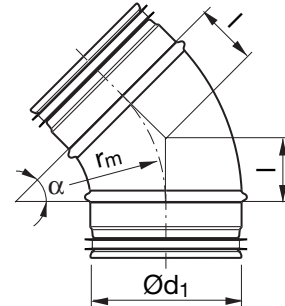
Description

Pressed and seam welded bend.

Technical data



Dimensions



$$r_m \approx 1 \cdot d_1$$

Ød ₁ nom	l [mm]	m [kg]
63	41	0,16
80	41	0,17
100	41	0,21
112	81	0,24
125	52	0,29
140	56	0,43
150	62	0,42
160	66	0,48
180	76	0,65
200	83	0,80
224	93	0,82
250	103	1,05

Bend

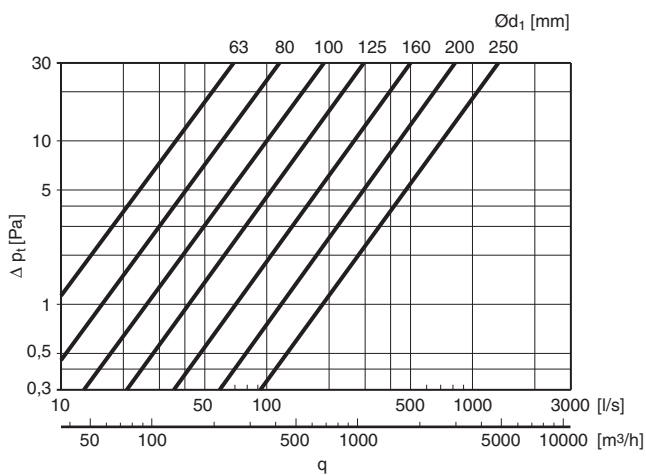
BU 30°



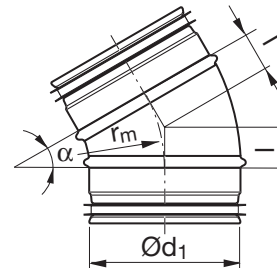
Description

Pressed and seam welded bend.

Technical data



Dimensions



$$r_m \approx 1 \cdot d_1$$

Ød ₁ nom	l [mm]	m [kg]
63	29	0,13
80	27	0,15
100	27	0,18
112	30	0,21
125	33	0,20
140	36	0,36
150	40	0,35
160	43	0,32
180	48	0,51
200	54	0,62
224	60	0,72
250	67	0,91

Bend

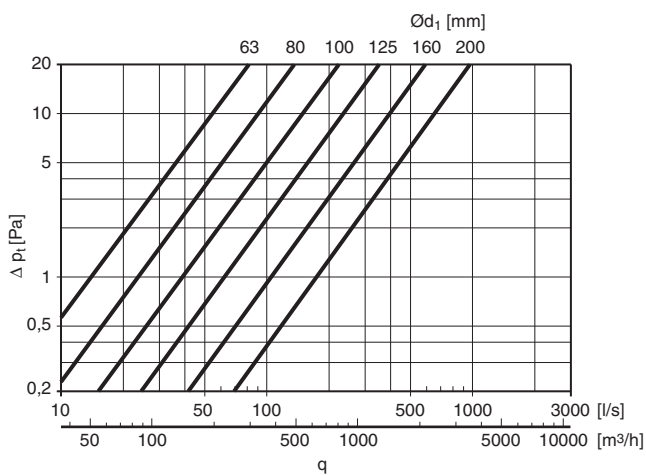
BU 15°



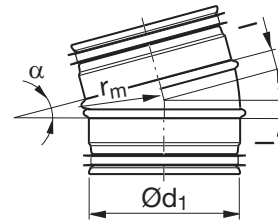
Description

Pressed and seam welded bend.

Technical data



Dimensions



$$r_m \approx 1 \cdot d_1$$

Ød ₁ nom	l [mm]	m [kg]
63 *	14	0,09
80 *	13	0,11
100	13	0,15
112 *	25	0,29
125	16	0,18
140 *	18	0,29
150 *	20	0,27
160	21	0,24
180 *	24	0,37
200	26	0,35
224 *	30	0,56

* Segmented and lockseamed